

## LUDO - Technical specifications

ISO 13006 - EN 14411 - ISO 10545 Standards

Nominal sizes (cm): <b>60x120</b>	Thickness (mm) : <b>7</b>
Sides: <b>Rectified</b>	Product Group: <b>BIII A-GL (pasta bianca )</b>
	Surface: <b>Natural</b>

Technical characteristics		Test method	EN 14411 and ISO 13006 requirements	Italcer Average values
Dimensions	Length and width	ISO 10545-2	±0.6% and ± 2.0mm	Compliant
	Straightness of sides	ISO 10545-2	±0.5% and ± 1.5mm	Compliant
	Rectangularity	ISO 10545-2	±0.5% and ± 2.0mm	Compliant
	Flatness	ISO 10545-2	±0.5% and ± 2.0mm	Compliant
	Thickness	ISO 10545-2	±5% and ± 0.5mm	Compliant
Water absorption		ISO 10545-3	<10 %	Compliant
Modulus of rupture		ISO 10545-4	≥ 15 N/mm <sup>2</sup>	Compliant
Breaking strength (S)		ISO 10545-4	≥ 200 N	Compliant
Chemical resistance		ISO 10545-13	Declared value	LB – HB
Household chemicals resistance		ISO 10545-13	B min.	Compliant
Stain resistance		ISO 10545-14	Class 3 min.	Compliant
Shade variation		ANSI A 137.1	Not required	V1
Fire reaction		UNI EN 13501-1	-	A1 <sub>FL</sub> class
Thermal Conductivity		EN 12524	Not required	λ = 1.3 W/m·°K
Light and colour fastness		DIN 51094	Not required	No variations

Rubiera, January 18 2024

Italcer Quality Department

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Sides: <b>Rectified</b>	Surface: <b>natural</b>
	Product Group: <b>Bla-GL</b>

Technical characteristics		Test method	EN 14411 and ISO 13006 requirements	Italcer Average values
Dimensions	Length and width	ISO 10545-2	±0.6% and ± 2.0mm Rect. : ±0.3% and ± 1.0mm	Compliant
	Straightness of sides	ISO 10545-2	±0.5% and ± 1.5mm Rect. : ±0.3% and ± 0.8mm	Compliant
	Rectangularity	ISO 10545-2	±0.5% and ± 2.0mm Rect. : ±0.3% and ± 1.5mm	Compliant
	Flatness	ISO 10545-2	±0.5% and ± 2.0mm Rect. : ±0.4% and ± 1.8mm	Compliant
	Thickness	ISO 10545-2	±5% and ± 0.5mm	Compliant
Water absorption		ISO 10545-3	≤ 0.5%	Compliant
Modulus of rupture		ISO 10545-4	≥ 35 N/mm <sup>2</sup>	>35 N/mm <sup>2</sup>
Breaking strength (S)		ISO 10545-4	≥ 1300 N	Compliant
Abrasion resistance		ISO 10545-7	Declared class	Resistant
Linear thermal expansion		ISO 10545-8	Declared value	$\alpha \leq 7.1 \times 10^{-6} \text{ } ^\circ\text{C}^{-1}$
Thermal shock resistance		ISO 10545-9	No alterations	Resistant
Frost resistance		ISO 10545-12	No alterations	Resistant
Chemical resistance		ISO 10545-13	Declared value	LA – HA
Household chemicals resistance		ISO 10545-13	B min.	A
Stain resistance		ISO 10545-14	Class 3 min.	5
Mohs Hardness		UNI EN 101	5 Min.	6
Slip Resistance		DIN 51130	Declared value	-
		DIN 51097	Declared value	-
		ANSI A137.1	Declared value	-
		B.C.R.A. Rep. CEC/81	Declared value	-
		BS 7976	Declared value	-
Shade variation		ANSI A 137.1	Not required	V1
Fire reaction		UNI EN 13501-1	-	A1 <sub>FL</sub> class
Thermal Conductivity		EN 12524	Not required	$\lambda = 1.3 \text{ W/m}\cdot\text{K}$
Light and colour fastness		DIN 51094	Not required	No variations